

# **DSP SERIES**

Oil Free Rotary Screw Air Compressors

30-300 hp • 22-240 kW



# **Sullair & Hitachi**

Since 1965, Sullair air compressors have been known for their Reliability, Durability and Performance. The legacy continues now as Hitachi Global Air Power – featuring the legendary Sullair product line. Together, two titans in the industry bring experience, engineering and expertise for every compressed air need.

# RELIABILITY. DURABILITY. PERFORMANCE.

These are the pillars that drive the quality of Sullair compressors. It's a promise every Sullair machine makes.

### RELIABILITY

Customers who work with Sullair compressors have found intangibles make all the difference—things like trust, confidence and peace of mind. They go to work every day having full faith in their equipment, as well as the knowledge they have access to true compressor experts ready to support them every step of the way.

### **DURABILITY**

Hitachi Global Air Power represents the collective strength of more than 150 years of compressor experience and the legendary durability of Sullair products. In shops and factories all around the world, our products have withstood the test of time, running consistently today as they did on day one.

### **PERFORMANCE**

Our vision for success is two-fold: produce clean, quality air for the job at hand, and provide cost-effective solutions for now and the long term. With high standards of efficiency for our compressors, we are committed to customer performance—especially in applications where air purity is critical.

The Hitachi Global Air Power network of engineering and quality experts continues to build next-generation, environment-forward compressed air solutions to meet the demands of today's hard-working customers.

### THE SULLAIR OIL FREE SEAL

The Sullair Oil Free Seal is your assurance the compressor produces the clean air required for your operational needs. All Sullair compressors which meet the ISO standard for Class 0 oil free air ISO 8573-1 carry the Sullair Oil Free Seal.



# OIL FREE COMPRESSION AND ROTARY SCREW DEPENDABILITY

The DSP Series rotary screw air compressors are the perfect choice for applications requiring completely oil free air, including:

- Pharmaceuticals
- Textile manufacturing
- Food and beverage manufacturing
- Robotics

Electronics

- Automotive
- High-technology manufacturing
- Paint

The DSP is powered by the robust Hitachi two-stage air end—with thousands of successful oil free rotary screw compressor installations around the world.

#### Why Oil Free?

In many operations, compressed air comes into contact with items in the manufacturing process. When air purity is critical—oil free air is essential. Oil particulates in compressed air can contaminate downstream processes and production. Oil Free compressors eliminate potential contamination as no oil or lubricant is introduced into the air compression process. Reduced risk of contamination helps improve your business operations and profitability.







### **AIR QUALITY STANDARDS**

ISO 8573-1 CLASSES

Class	Solid Particle	Maximum number of part	Pressure Dew Point °F (°C)	Oil (incl. youar) mg/m³	
	0.1-0.5 micron	0.5-1.0 micron	1.0-5.0 micron	Pressure Dew Pollit F (G)	Oil (incl. vapor) mg/m³
0	Д	s specified by the end	l-user or manufactur	er, and more stringent than (	Class 1
1	≤ 20,000	≤ 400	≤ 10	≤ -94° (-70°)	0.01
2	≤ 400,000	≤ 6,000	≤ 100	≤ -40° (-40°)	0.10
3	_	≤ 90,000	≤ 1,000	≤ -4° (-20°)	1.00
4	_	_	≤ 10,000	≤ 37.4° (3°)	5.00
5	_	_	≤ 100,000	≤ 44.6° (7°)	_
6	_	_	_	≤ 50° (10°)	_



**Class 0 Oil Free Air**—For applications in which air purity is essential, including pharmaceuticals, food and beverages, electronics, automotive painting, and textiles.

DSP Series compressors are tested to meet oil free requirements under ISO 8573-1.

# **DSP SERIES**

RELIABLE HITACHI ENGINEERED PACKAGE DESIGN BASED ON MORE THAN 50 YEARS OF OIL FREE ROTARY SCREW EXPERIENCE

#### Designed for the ultimate in reliability the DSP Series Includes these key features:

- Allowable ambient temperature 104°F (40°C)
- Noise-reducing package including:
  - Full enclosure as standard
  - Mechanical and electrical vibration isolation
  - VSD fan
- VSD packages under 50 hp (37 kW) include DCBL motors
- Maintenance and service friendly features including:
  - External grease fittings on 50 hp (37 kW) motors and larger
  - Easy access to air and oil filter elements
- Gearbox lubrication features Sullair AWF® fluid for wide range of temperature applications



\*Restrictions apply.



DSP Series Oil Free Air Compressors feature a 3-year package warranty and a 5-year air end warranty.\*

#### **Controller features include:**

- Simple LCD monitor screen
- Lead/Lag capability
- Optional communication protocols include MODBUS and BACnet

#### **DSP Model Features Include:**

- 1a and 1b. Hitachi two-stage air end—featuring stainless steel rotors and patented PTFE-free coating. Both first and second stage air ends are easy to remove separately for long-term maintenance needs.
- 2. Hitachi TEFC electrical motor—reliable, high-efficiency—features external grease fittings
- 3. Centrifugal cooling fan—with efficient TEFC fan motor
- 4. Patented Oil Mist Remover—Gearcase oil mists are recaptured and recycling—improving ultimate air quality while reducing topoff requirements.
- 5. Aftercooler—provides second stage of cooling in conjunction with patented High Pre-Cooler
- 6. Drain Separator—located before 2nd stage air end to help remove moisture from 1st stage compression
- **7. Flange customer connection**—simplifies installation
- 8. SOLID BASEPLATE—provides additional noise dampening
- 9. EASY ACCESS OIL FILTER—magnetic door panels do not need to be removed







# **DSP SERIES**

The DSP Series brings advanced oil free operations right where it is needed: your facility! Built on Hitachi engineering, the DSP is designed to supply oil free air reliably, efficiently and quietly—today and tomorrow.



DPS SERIES PRODUCT LINE OVERVIEW										
Motor Output (hp)	30	40	50	125	150	175	200	215	250	300
Motor Output (kW)	22	30	37	90	110	132	145	160	200	240
Air-Cooled/Fixed Speed										
Air-Cooled/Variable Speed										
Water-Cooled/Fixed Speed										
Water-Cooled/Variable Speed										
→ 100–128 psi (7–8.8 bar) → → 100–135 psi (7–9.3 bar) → → 110–125–145 psi (7.6–8.6–10 bar) →										
	← 114 cfm (3.2 m³/min)  — 1430 cfm (40.5 m³/min)  → 1430 cfm (40.								i m³/min) →	

TWO-STAGE OIL FREE ROTARY SCREW 60 - 100 HP (45 - 75 HP) MODELS ARE NOW AVAILABLE AS PART OF OUR NEW DS SERIES LINE.

VISIT SULLAIR.COM/OILFREE TO LEARN MORE.

DS SERIES PRODUCT LINE OVERVIEW							
Motor Output (hp)	60	75	100				
Motor Output (kW)	45	55	75				
Air-Cooled/Fixed Speed							
Air-Cooled/Variable Speed							
Water-Cooled/Fixed Speed							
Water-Cooled/Variable Speed							
	<b>←</b>	60 75 100					
	₹ 222-	-483 cfm (6.3–13.7 m³/m	75  0.3 bar)				

## **KEY DSP FEATURES**



#### **Key features:**

- Rotor design, material and coating optimized for efficiency
  - Stainless steel rotors in 1st and 2nd stage
  - Patented PTFE-free rotor coating
  - Rotor housing coated internally

#### **Benefits:**

- All aspects of the air end have been carefully engineered to provide long life and high efficiency
  - The stainless steel rotors, patented rotor coating and coated housing provide long life of air end



#### PATENTED HIGH PRE-COOLER DESIGN (AIR COOLED UNITS)

#### **Key features:**

 Stainless steel high pre-cooler placed before aftercooler

#### **Benefits:**

 Helps prevent thermal fatigue and premature failure of the aftercooler, providing higher reliability and durability

#### **MOTORIZED ISOLATION VALVE (MIV)**

#### **Key features:**

- Located at the compressed air discharge, the MIV helps avoid migration of moisture back into the compressor package when the DSP is not running
  - Opens when the motor is running and closes when the motor is off

#### **Benefits:**

 Provides additional protection for the compressor against downstream humidity —one of the biggest enemies of oil free screw compressors



#### **OIL MIST REMOVER (OMR)**

#### **Key features:**

- Removes oil mist from gearcase with 99.99% efficiency
- Maintains gearcase at negative pressure

#### **Benefits:**

- Recaptured oil mist is returned, reducing gearcase top offs needed—saving you money
- Helps ensure a cleaner production environment around the compressor

### **CAPACITY CONTROL SYSTEM**

#### **FIXED SPEED**

#### **Key features:**

- Spool type—simple design
- Pneumatically controlled
- Designed to operate 1 million cycles/year

#### **Benefits:**

- High reliability and durability
- Lower maintenance cost
- Longer maintenance intervals

#### **VARIABLE SPEED DRIVE**

#### **Key features:**

- No inlet valve on VSD
- Two speed reduction
- Turndown works always in the most efficient range of specific power.
   Below turndown DSP works load/unload at minimum point of turndown

#### **Benefits:**

- No restriction means no air losses at inlet
- Minimize power consumption at unload condition
- Power consumption at no load is reduced up to 30% vs fixed speed of same model

#### MOTORS, INVERTERS AND PHASE MONITOR

#### **Key features:**

- Hitachi motors
  - IE3, TEFC and IP44 (Fixed Speed 22-240 kW models and VSD 160-240 kW models)
  - TEFC, DCBL-PPM and IE4 (DSP37V model)

#### Benefits:

- Support provided in house—no external motor suppliers to navigate
- Motors are high efficiency and very compact

- VSD fan motors on DSP22–37
- Phase monitor standard

Hitachi inverters

- More efficient cooling system
- Support provided in house—no external inverter suppliers to navigate
- Protects the compressor against improper reverse rotation at startup

#### OPTIONS AVAILABLE — FIXED SPEED MODELS

- NEMA 4
  - For electrical panel and controller
- Weather Hood + NEMA 4
  - Includes rain protection cover and intake louvers protection
- Cold Weather Package
  - Includes oil sump heater, control box heater and thermostat, heat trace control and condensate lines
- Available only with air cooled models
- AWA Container—all weather enclosure

#### **WARRANTY INFORMATION:**

All DSP Series Compressors feature a 3-year package warranty and a 5-year air end warranty when continuously serviced with Genuine DSP parts.\*

\*Restrictions apply.







### **TECHNICAL SPECIFICATIONS**

#### FOR MORE INFORMATION, CONTACT YOUR LOCAL AUTHORIZED SULLAIR DISTRIBUTOR.



FIXED SPEED — 60 Hz	POWER hp kW		PRESSURE P	PERFORMANCE	DISCHARGE CONNECTION	WEIGHT	DIMENSIONS — W x D x H	dBA
Model			psi (bar)	cfm (m³/min)	inches	lbs (kg)	inches (mm)	
DSP2209AY	30	22	125 (8.6)	117 (3.3)	1.5″ NPT	2490 (1130)		69
DSP3009AY	40	30	125 (8.6)	141 (4.0)	1.5" NPT	0050 (1000)	60.3 x 45.3 x 65 (1530 x 1150 x 1650)	70
DSP3709AY	50	37	125 (8.6)	166 (4.7)	1.5″ NPT	2650 (1200)		71
DSP9009AY	125	90	125 (8.6)	544 (15.4)	2" Flange	5250 (2380)	84.6 x 59.8 x 77.8	77
DSP11009AY	150	110	125 (8.6)	611 (17.3)	2" Flange	5600 (2540)	(2150 x 1520 x 1975)	79
DSP13210AY	175	132	125 (8.6)	742 (21.0)	2.5" Flange	0500 (0000)	114.2 x 75.2 x 75.8 (2900 x 1910 x 1925)	77
DSP14510AY	200	145	125 (8.6)	805 (22.8)	2.5" Flange	8598 (3900)		70
DSP16010AY	215	160	125 (8.6)	894 (25.3)	2.5" Flange	8818 (4000)		78
DSP20010AY	250	200	125 (8.6)	1169 (33.1)	3" Flange	44 404 (5000)	126 x 82.3 x 76.8	80
DSP24010AY	300	240	125 (8.6)	1296 (36.7)	3" Flange	11,464 (5200)	(3200 x 2090 x 1950)	81
DSP9009WY	125	90	125 (8.6)	551 (15.6)	2" Flange	5030 (2280)	84.6 x 59.8 x 71.9	75
OSP11009WY	150	110	125 (8.6)	622 (17.6)	2" Flange	5380 (2440)	(2150 x 1520 x 1825)	76
DSP13210WY	175	132	125 (8.6)	770 (21.8)	2.5" Flange		98.4 x 63 x 75.8 (2500 x 1600 x 1925)	74
DSP14510WY	200	145	125 (8.6)	837 (23.7)	2.5" Flange	8378 (3800)		
DSP16010WY	215	160	125 (8.6)	925 (26.2)	2.5" Flange			75
DSP20010WY	250	200	125 (8.6)	1169 (33.1)	3" Flange		110.2 x 70.9 x 76.8 (2800 x 1800 x 1950)	75
DSP24010WY	300	240	125 (8.6)	1303 (36.9)	3" Flange	10,582 (4800)		76
VARIABLE SPEED — 60 Hz	PO	WER	PRESSURE	PERFORMANCE	DISCHARGE CONNECTION	WEIGHT	DIMENSIONS — W x D x H	dBA
Model	hp	kW	psi (bar)	cfm (m³/min)	inches	lbs (kg)	inches (mm)	
DSP3709AV	50	37	125 (8.6)	162 (4.6)	1.5″ NPT	2120 (960)	60.3 x 45.3 x 65 (1530 x 1150 x 1650)	72
DSP9009AV	125	90	125 (8.6)	544 (15.4)	2" Flange	5470 (2480)	84.6 x 59.8 x 77.8	77
DSP11009AV	150	110	125 (8.6)	611 (17.3)	2" Flange	5580 (2530)	(2150 x 1520 x 1975)	79
DSP9009WV	125	90	125 (8.6)	551 (15.6)	2" Flange	5250 (2380)	84.6 x 59.8 x 71.9	75
DSP11009WV	150	110	125 (8.6)	622 (17.6)	2" Flange	5360 (2430)	(2150 x 1520 x 1825)	76
DSP16009WV	215	160	125 (8.6)	925 (26.2)	2.5" Flange	8819 (4000)	98.4 x 63 x75.8 (2500 x 1600 x 1925)	75
DSP24009WV	300	240	125 (8.6)	1303 (36.9)	3"Flange	11,244 (5100)	110.2x70.9x76.9 (2800x1800x1950)	76

